

CLAIMS

1. A process for cutting or perforating a water-soluble or water-dispersible film or stack of films in the form of a web comprising a plurality of filled and sealed compartments by which a periphery of each compartment is cut or perforated by applying a laser beam to the film or stack of films.
- 10 2. A process according to claim 1 wherein the water-soluble film is based upon PVOH.
3. A process according to claim 1 or 2 wherein the film is in the form of a laminate.
- 15 4. A process according to any one of claims 1 to 3 wherein the film is perforated by the laser beam.
5. A process according to any one of the preceding 20 claims wherein the film has a thickness of from 20 to 150 μm and the stack of films has a thickness of from 40 to 500 μm .
6. A process for producing a water-soluble or water-dispersible container containing a composition which 25 comprises:
 - a. producing a base web water-soluble or water-dispersible film containing a plurality of pockets;
 - b. filling each pocket with a composition;
 - 30 c. sealing the pockets with a top web water-soluble or water-dispersible film to produce closed containers; and

d. separating at least one container from the plurality of containers by cutting or perforating the combined web along a periphery of said at least one container with a laser beam.

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7. A process according to claim 6 wherein the composition is a liquid composition.

8. A process according to any one of the preceding 10 claims wherein the composition is a fabric care, surface care or dishwashing composition.

9. A process according to claim 8 wherein the composition is a dishwashing, water-softening, laundry or 15 detergent composition or a rinse-aid.

10. A process according to claim 8 wherein the composition is a disinfectant, antibacterial or antiseptic composition, or a refill composition for a 20 trigger-type spray.

11. A process according to any one of claims 1 to 6 wherein the composition is a hazardous composition which is potentially toxic or damaging or detrimental to health 25 or the environment.

12. A process according to any one of claims 1 to 6 wherein the composition is a pesticidal composition.

30 13. A process according to any one of claims 1 to 6 wherein the composition is a pharmaceutical or nutraceutical composition.